

凯尔贝等离子消耗件配置

**Smart Focus 130/200/300/400**

割枪: Percut2000, PerCut 4000 - L 型



用途: 碳钢切割

切割技术: HiFocus CCS 和 CC

等离子切割气体: O<sub>2</sub>

材料厚度 (mm)	切割电流 [A]	冷却水管	电极	涡流环	喷嘴	喷嘴帽	涡流气帽	保护帽		
1 - 6	35	F902 .11.855.401.142	F012 .11.855.411.320	G101C .11.848.221.145C	F2007L .11.855.401.407L	F3004 .11.855.401.16	F4120 .11.855.411.1520	F501 .11.855.401.081		
10	60				F2008L .11.855.401.408L	F3028 .11.855.401.16 28	F4020 .11.855.401.1520			
4 - 10	90				F2010L .11.855.401.410L		F4030 .11.855.401.1530			
10 - 15										
4 - 15										
10 - 20	130	F902 .11.855.401.142	F005 .11.855.401.350	G101C .11.848.221.145C	F2012L .11.855.401.412L	F3028 .11.855.401.16 28	F4030 .11.855.401.1530	F501 .11.855.401.081		
6 - 20	160				F2014L .11.855.401.414L					
12 - 30										
15 - 25	200	F902 .11.855.401.142	F006 .11.855.401.360	G101C .11.848.221.145C	F2017L .11.855.401.417L	F3028 .11.855.401.16 28	F4030 .11.855.401.1530	F501 .11.855.401.081		
30 - 40							F4035 .11.855.401.1535			
15 - 25							F4030 .11.855.401.1530			
30							F4040 .11.855.401.1540			
6 - 30	300	F921 .11.855.421.141	F022 .11.855.421.320	G121C .11.848.421.145C	F2227L .11.855.421.427L	F3249 .11.855.421.16	F4250 .11.855.421.1550	F521 .11.855.421.081		
40 - 80	F3219 .11.855.421.16									
10 - 40	360	F921 .11.855.421.141	F024 .11.855.421.340	G121C .11.848.421.145C	F2230L .11.855.421.430L	F3229 .11.855.421.16	F4255 .11.855.421.1555	F521 .11.855.421.081		
50 - 60						F3219 .11.855.421.16				
70 - 80						F3209 .11.855.421.16				
10 - 40	400	F921 .11.855.421.141	F024 .11.855.421.340	G121C .11.848.421.145C	F2231L .11.855.421.431L	F3249 .11.855.421.16	F4250 .11.855.421.1550	F521 .11.855.421.081		
50 - 60						F3219 .11.855.421.16				
70 - 80						F3209 .11.855.421.16				

\*注: CC 技术即“小孔切割”仅适合 6MM 以上 20MM 以下的碳钢材料

等离子切割气体(Ar, H2)

								
70 - 100	400	F963 .11.855.461.143	F065 .11.855.461.550	G125 .11.848.421.149	F2628L .11.855.461.628L	F3209 .11.855.421.1609	F4255 .11.855.421.1555	F521 .11.855.421.081

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